

# **STOPGAP 1100 GYPSUM** Calcium Sulphate Based, Self-Levelling Smoothing Underlayment

Screed classification: CA-C30-F7 to EN13813:2002

## PRODUCT DATA

## INTRODUCTION

**STOPGAP 1100 GYPSUM** is a self-levelling smoothing underlayment designed specifically for application over sound calcium sulphate (e.g. anhydrite) screeds prior to the installation of new floorcoverings.

STOPGAP 1100 GYPSUM is dimensionally stable and is supplied as a pre-blended dry powder, which is designed for application between 2 - 10mm. It is protein-free which allows it to be used in biologically sensitive areas such as hospitals.

STOPGAP 1100 GYPSUM is calcium sulphate based and is particularly compatible for smoothing and levelling similarly contructed screeds but may also be used over a wide range of other subfloor types including STOPGAP waterproof surface membranes, sand/ cement screeds, concrete, sound asphalt, granolithic, terrazzo, epoxy and polyurethane resins, ceramic and quarry tiles.

STOPGAP 1100 GYPSUM can be pump applied up to 1500m<sup>2</sup> per day, dependent upon manpower, thickness applied and equipment used.

#### COVERAGE

A 22kg bag of STOPGAP 1100 GYPSUM mixed with 5.5 litres of clean water will cover approximately  $5.0m^2$  at a thickness of 2-3mm.

## **TECHNICAL INFORMATION**

EN13813 Class	CA-C30-F7	
Working Time @ 20°C	20 - 30 minutes	
Setting Time @ 20°C	2 hours	
At 3mm ready to receive textile floorcoverings:	24 hours	
Compressive Strength N/mm <sup>2</sup> (EN13892-2)		
Í Day	>10.0	
7 Days	>15.0	
28 Days	>30.0	
Flexural Strength N/mm <sup>2</sup> (EN13892-2)		
Í Day	>2.0	
7 Days	>3.0	
28 Days	>7.0	
pH (EN13454)	10 - 12	
Flow properties using 30mm Ø x 50mm flow ring (EN12706)	135-150 mm	
Consumption per mm thickness	1.60 kg / m²	
Application thickness Unfilled Filled	2-10 mm upto 50mm	







## FEATURES

- Application thickness from 2 10mm
- Can be filled up to 50mm
- Low odour
- Low pH
- Excellent self-levelling properties

## EN13813:2002

The above standard refers to the properties and performance of the product and the specification to which it has been tested. The data shown confirms the minimum compressive and flexural strengths that the product will achieve.

## PACKAGES

22kg lined paper sacks.

## **HOW MUCH MATERIAL?**

APPLIED THICKNESS	COVERAGE PER UNIT	CONSUMPTION PER 100m <sup>2</sup> AREA	GRADED AGGREGATE
2-3mm	5.0m <sup>2</sup>	20 units	n/a
5mm	2.8m <sup>2</sup>	36 units	n/a
10mm	I.4m <sup>2</sup>	73 units	n/a
50mm	0.3m <sup>2</sup>	278 x powder and I57 x aggregate	

Note. Coverage rates are based on 5.5 litre water addition and will vary according to the condition of the subfloor.



#### SURFACE PREPARATION

Floor surfaces must be suitably prepared; sound, dry (<75%RH) and free from contaminants that may prevent adhesion. Use STYCCOCLEAN C140 for removing grease, oil, polish, soap etc. from non-absorbent substrates.

Calcium sulphate screeds must be fully cured either <75% RH or alternatively, <0.5% determined using the calcium carbide (CM) method. Ensure any laitance or surface treatments are removed in accordance with the suppliers instructions. The temperature of the floor must be maintained above 10°C throughout the application and drying of the underlayment. Underfloor heating must be off for at least 48 hours before, during and after application. For detailed information, request the F. Ball Subfloor Preparation Guide.

#### PRIMING

#### IT IS ESSENTIAL TO PRIME ALL SURFACES.

**Absorbent surfaces -** For dry (<75% RH) and suitably prepared calcium sulphate screeds, prime with two coats of STOPGAP P121. The first coat should be diluted 1 part primer to 1 part water. Once dry, prime with a second coat of neat P121. For all other absorbent surfaces prime with dilute STOPGAP P131 to prevent rapid drying of the underlayment.

**Non-absorbent surfaces –** such as sound flooring grade asphalt, minimal adhesive residues, terrazzo, quarry tiles and STOPGAP waterproof surface membranes should be primed with neat STOPGAP P131 to ensure that good adhesion is obtained between the underlayment and substrate.

Primers should be used in accordance with instructions printed on the bottle and must be allowed to dry before applying the smoothing underlayment.

#### MIXING

**Standard Mix** - Add 5.5 litres of clean water into a STOPGAP mixing bucket and gradually add all the powder whilst stirring with a power whisk fitted in an electric drill until a smooth creamy lump free consistency is achieved. The material should be mixed for a minimum of 2 minutes.

**Filled Mix -** Add 12.5kg of STOPGAP GRADED AGGREGATE to the prepared standard mix. It is advisable to reduce the level of water to 4.75 - 5.0 litres to prevent separation of the mix.

#### Water addition

5.25 litres minimum – 5.75 litres maximum per 22kg depending on consistency and flow properties required. Do not exceed 5.75 litres of water per 22kg bag.

## **PUMP APPLICATION**

Mix in accordance with the pump manufacturers recommendations and adjust the rate of water flow until the mix is a smooth fluid, uniform grey liquid with no surface separation. Flow checks should be carried out at regular intervals during pumping.

#### **APPLICATION**

Pour the mixed material onto the prepared substrate and allow to flow and attain a smooth finish. Minimal work with a smoothing trowel is required. A spiked roller should be used to eliminate entrapped air and smooth out flow lines to give a more uniform surface appearance. The mixed material should be applied at a thickness between 2 to 10mm, but can be taken down to a feather edge if required. For optimum smoothing and levelling characteristics, an overall thickness of at least 3mm should be maintained.

STOPGAP 1100 GYPSUM is self-smoothing, but should any imperfections remain they can be removed by rubbing with a carborundum stone when the compound will accept foot traffic – typically 2 hours after application at 20°C.

#### DRYING

Drying is dependent on the absorbency of the subfloor, ambient temperature and humidity. On all surfaces, at a nominal 3mm thickness, the compound will be ready to receive textile floorcoverings after 24 hours and resilient floorcoverings after 48 hours. For greater thicknesses allow a further I day drying time per mm.

At thicknesses greater than 20mm (filled) ensure that the moisture content is less than 75% RH, or 0.5% determined using the Calcium Carbide (CM) method, before applying any type of floorcovering.

#### TOOLS

Suitable steel smoothing trowel, spiked roller, mixing bucket, electric drill and power whisk.

Wash tools with water immediately after use.

#### STORAGE

This product must be stored under cover, in unopened bags clear of the ground in cool dry conditions, protected from frost and excessive draught. Dampness will reduce the shelf life and may cause the powder to set in the sack.

#### SHELF LIFE

6 months in unopened bags and stored under good conditions.

## HEALTH & SAFETY ADVICE

This product is not classified. Obtain the relevant Safety Data Sheet and follow the advice given.

These can be found at www.f-ball.co.uk. Alternatively they can be obtained from the point of purchase or from F. Ball and Co. Ltd. at the address below.

Site conditions vary, to ensure this product is suitable and to confirm this data sheet is current, please contact our Technical Service Department.





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